Businesses - Fleels Mª Canna

Carpentersville's asset Hills-McCanna, a \$32 million business

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by TERESSA PRZENICZNY

Community News Editor Hills-McCanna Company, located at 400 Maple Ave., Carpentersville, has become a \$32 million business.

The quiet, clean, welllandscaped plant, nestled at the north-end of the industrial park, moved into the village of Carpentersville in 1957. It makes three kinds of basic valves used in food processing, chemical and pharmaceutical plants, atomic submarines and now in Russian ammonia plants.

Petroleum and petro-chemical industries also use these valves as well as utility companies, waste treatment systems and atomic reactor plants. Other products manufactured are pneumatic and electronic actuators and industrial

The company moved from the city of Chicago into a building which contained 163,000 square feet of space and employed 188 people in Carpentersville. In 20 years time it has grown, through building expansion to 254,000 square feet of space and now 700 employees.

The Hills-McCanna plant in Carpentersville is the company's headquarters. They have a small facility in Toronto, Canada, used primarily as a distribution center and small assembly operation.

Hills-McCanna is part of a larger corporation called IU International located in Philadelphia.

The headquarter's plant is primarily a machine shop with attendant assembly and support operations where rough castings and other raw materials are machined and assembled into finished products.

Thinking in terms that this is a man's type of work, it was interesting to learn that the company has hired approximately 169 women. They not only work in the office but in the plant doing assembly operations and as machine operators.

Hills-McCanna makes three basic types of valves--a ball valve, diaphram valve and butterfly valve. These valves are used in various ways to control the flow of liquids, gases and semi-solids.

Actuators, which control the operation of the valves by electronic or pneumatic means, are also manufactured.

A third product line is a variety of proportioning metering pumps which are used to automatically dispose measured amounts of chemicals or other substances at designated intervals.

The materials the products are

made from are varied. They include metal or an alloy, stainless steel, titanium, cast iron, plastic and fiberglass.

The chemical proportioning pump made by the company is being utilized by the new Spruance class multi-mission destroyers which have been joining the U.S. Navy fleet since September 1975.

The proportioning pump is used to meter precise amounts of a chemical inhibitor into the ship's main fuel lines to retard algae growth. Algae is carried into the fuel tanks by seawater that is taken in by each Spruance destroyer fuel tank which has been programmed to this automatically as fuel is being used. This procedure keeps the ship trim in the water regardless of speeds in excess of 30 knots.

The diaphram valve, made by

the company, was used in the processing of the Salk polio vacine. It is also used in manufactory monia to Occidental's customers throughout the world.

Addek has purchased the valves turing chocolate and candy bars.

Ball valves and highperformance butterfly valves are being utilized in the U.S. Navy's new Trident nuclear missile-firing submarines.

The Trident Submarine is capable of launching 24 nuclearpowered ballistic missiles and remaining under the surface of the water indefinitely--limited only by the 154-man crew's endurance.

More than 100 butterfly valves manufactured by the company are being used in Russian plants which are making ammonia and superphosphoric acid.

The valves are being purchased by Adtek Engineering Division of Occidental Petroleum Company. Adtek is building ammonia plants in Russia, which will supply am-

because they cost 20 to 30 per cent less than the equivalent stainless steel valves and have a greater heat operating range.

The high-pressure butterfly valves have been trade-named "McCannalok" by the company.

An interview with Robert Roller made the above information possible. Roller is the Industrial Relations Director of Hills-McCanna. His job involves him in employment, safety, wage and salary administration, labor relations, employee welfare and community relations.

Roller has been with the company for about four and one-half years. He formerly worked in Michigan. He lives with his family in West Dundee.



Steve Schultz is operating a numerical control lathe. The machining operation is controlled by computerized tape. Over the last four years, the company has purchased 14 of these machines. Another machining center operation controlled by computerized tape is being done by Wardell Scruggs. Betty Stewart is pictured above operating a Sheldon lathe also computerized. Elizabeth Badgerow is one of the laminated molders working in the fiberglass department. Pictures, in a circular sequence from top right, illustrate some of the different processes which create the finished product.





